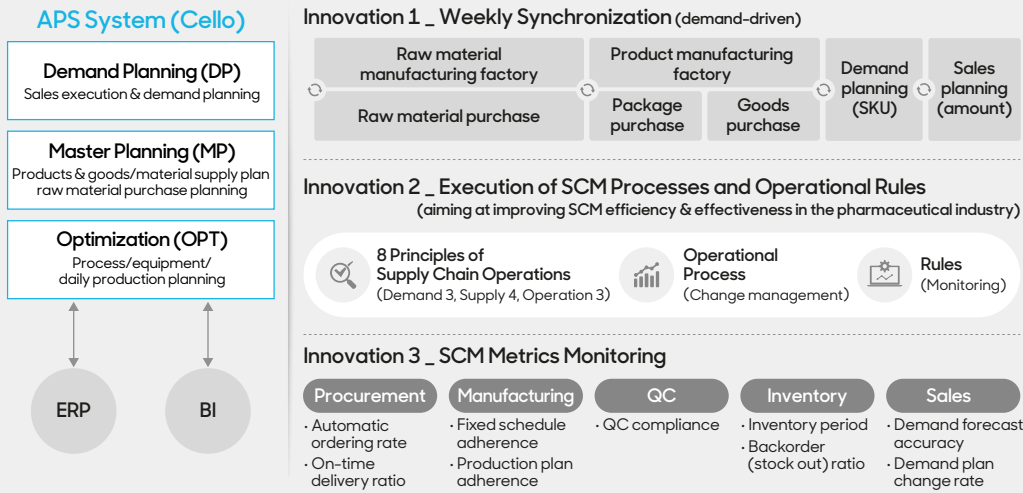


Pharmaceutical Industry

SCM adopted for driving innovation in organizational capabilities and profitability will ultimately optimize inventory levels & resource efficiency.

Advanced Manufacturing (APS) Diagram



Notable Improvements & Benefits

Reduced out-of-stock situations



Reduced discards



Reduced inventory cost



Reduced labor cost (overtime/year)

