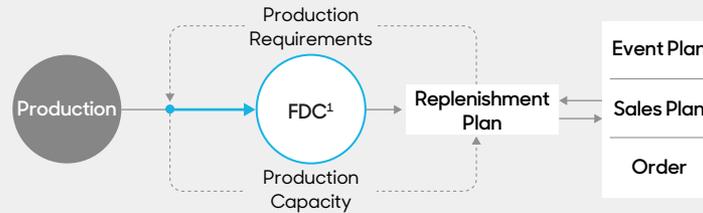


# Food Industry

Build all companies' SCM plan system to establish demand/sales plan, inventory/supplement plan, and production plan of the food industry.

## Progress Image



### Production Plan (MP)

③ Calculate the production capacity considering the supply capacity

④ Production capacity feedback based on replenishment request

### Replenishment Plan (RP)

② Request supplement based on order, event, and sales plan (consider safety stock)

⑤ Create a replenishment plan within the production capacity

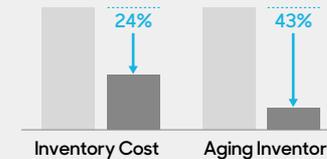
① Manage order/event/-sales plan (apply statistical demand forecast)

⑥ Provide feasible ATP (Use actual → planned information)

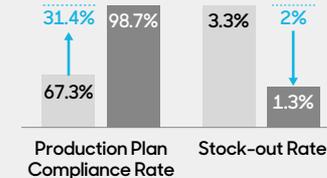
<sup>1</sup>FDC : Factory Distribution Center

## Major Improvements

Decrease inventory cost and shipping cost by managing appropriate inventory per SKU and excess/aging inventory



Decrease the Out-of-stock rate by escalating the supply chain management efficiency



- Support quick decision-making by Single View
- Establish execution process and monitoring system according to the plan
- Rule-based optimized resource operation